



**Shashank Vasantao Gurjar**

**910812042**

## Director Information

|                                    |                          |                    |                                       |
|------------------------------------|--------------------------|--------------------|---------------------------------------|
| <b>Title</b>                       | Mr                       | <b>Honours</b>     | MRCS                                  |
| <b>Name</b>                        | Shashank Vasantao Gurjar | <b>Number</b>      | 910812042                             |
| <b>Postcode</b>                    | WC1N 2PH                 | <b>Address</b>     | 1 Doughty Street<br>London<br>England |
| <b>Date of birth</b>               | November 1969            | <b>Nationality</b> | Indian                                |
| <b>Total current directorships</b> | 2                        |                    |                                       |

### List of Current Directorships

| Company Name             | Number   | Company Status          | App. Date  | Res. Date | Position              |
|--------------------------|----------|-------------------------|------------|-----------|-----------------------|
| G I DOCTORS (LONDON) LLP | OC425508 | Active - Accounts Filed | 08/01/2019 |           | LLP Designated Member |
| SG MEDICARE LTD.         | 05567780 | Active - Accounts Filed | 19/09/2005 |           | Director              |

### List of Previous Directorships

| Company Name             | Number   | Company Status       | App. Date  | Res. Date | Position |
|--------------------------|----------|----------------------|------------|-----------|----------|
| GI DOCTORS GROUP LIMITED | 10762223 | Company is dissolved | 09/05/2017 |           | Director |